

MARUYAMA

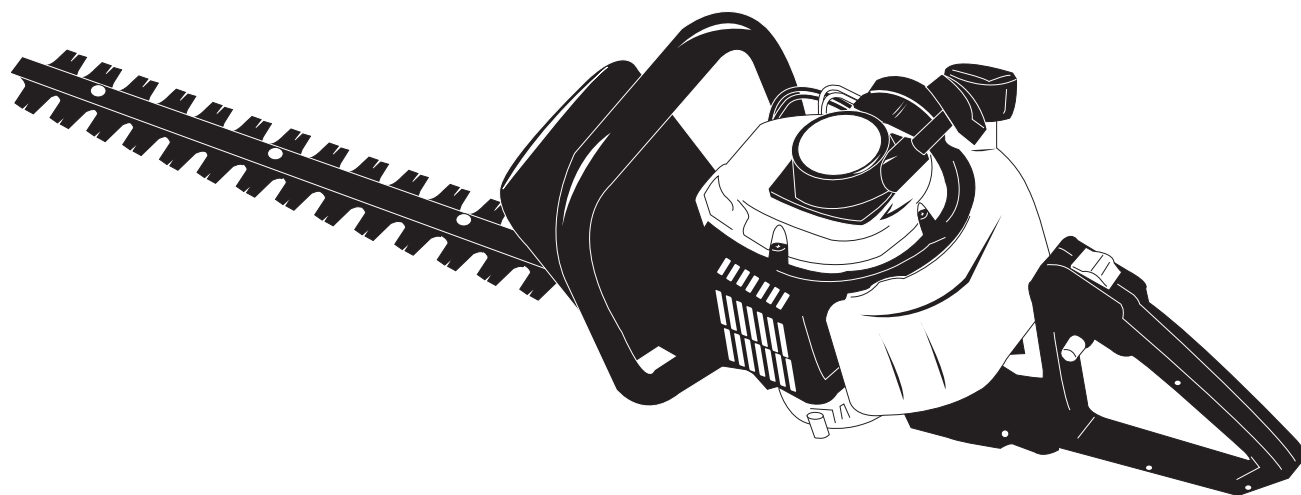
ILLUSTRATED PARTS LIST

HT2300

HT2300L

HT2300D(R)(L)

HEDGE TRIMMER



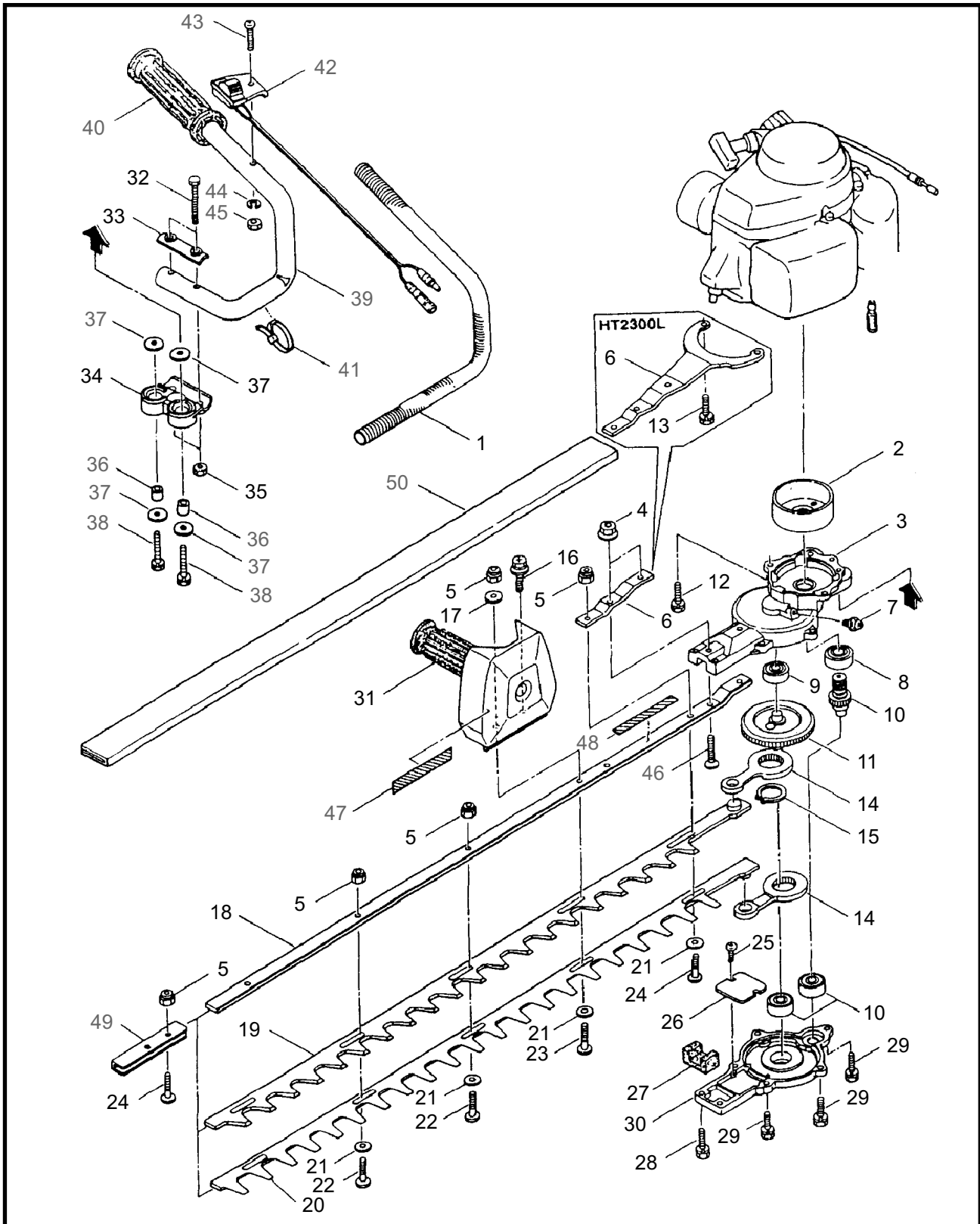
HT2300/HT2300L/HT2300D(R)
HEDGE TRIMMER
PART #845227-REV03/03



Maruyama. *E x t r a o r d i n a r y .*

2 ILLUSTRATED PARTS LIST
HT2300/HT2300L

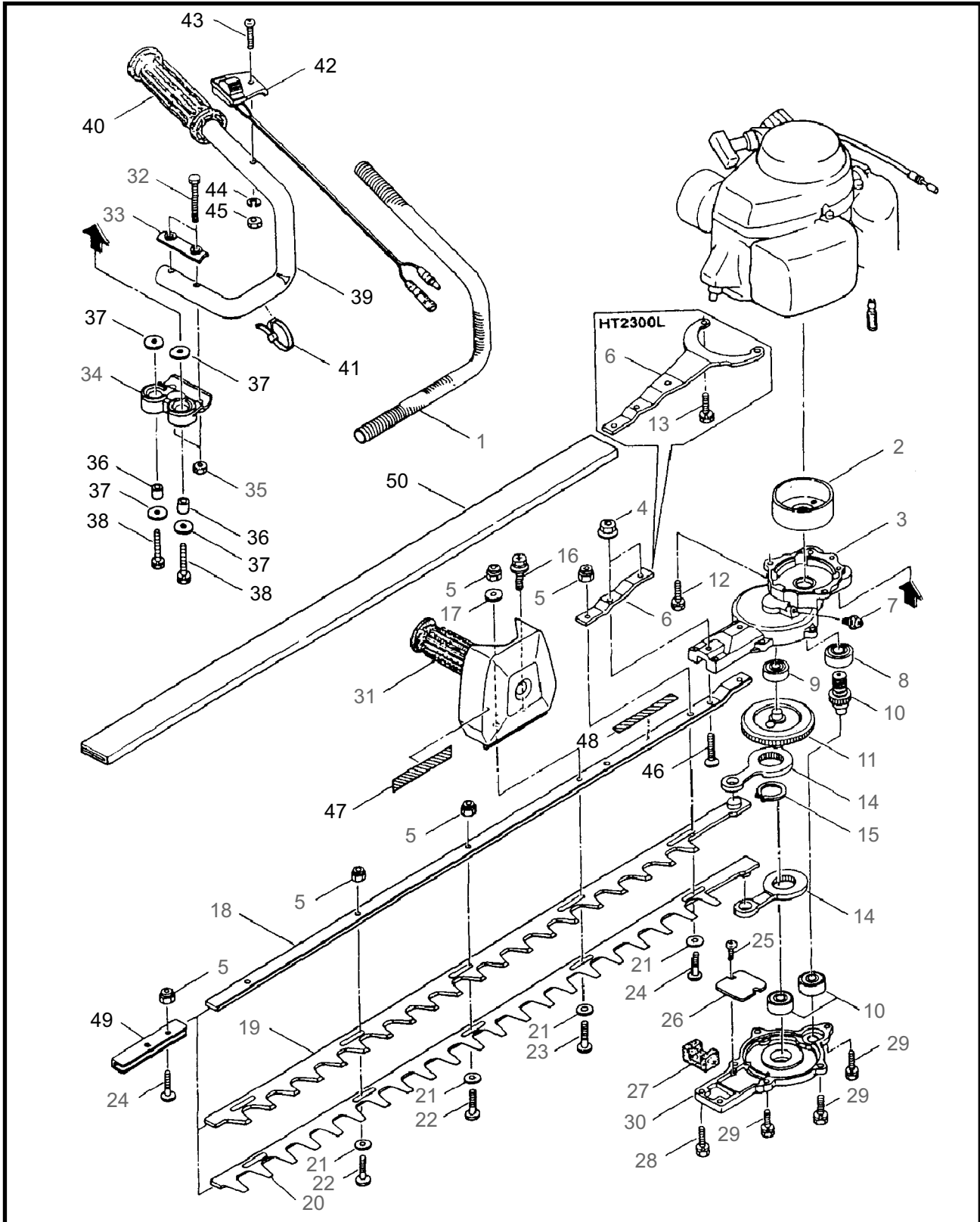
MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	580812	Corrugated Tube	1	
2	270021	Drum	1	
3	591444	Upper Case	1	
4	997244	Flange Nut	2	M5
5	991941	U-Nut	5 (7)	M6 (HT2300L)
6	991973	Reinforcing Plate	1	HT2300
6	587304	Reinforcing Plate	1	HT2300L
7	991937	Grease Nipple	1	M6
8	580767	Bearing	1	#6001 2RS
9	580768	Bearing	3	#608Z
10	584666	Pinion	1	
11	591443	Crank Comp	1	
12	270030	Bolt	1	M6x20
13	270031	Bolt	2	M6x25
14	997282	Rod Ass'y	2	
15	580777	Snap Ring	1	
16	270121	Screw	1	M6x18
17	991964	Washer	1	
18	577131	Guide Plate	1	HT2300
18	580815	Guide Plate	1	HT2300L
19	991916	Upper Blade	1	HT2300
19	591445	Upper Blade	1	HT2300L
20	991917	Lower Blade	1	HT2300
20	591446	Lower Blade	1	HT2300L
21	991913	Washer	6	
22	991914	Screw	4	M6x19
23	991918	Screw	2 (4)	(HT2300L)
24	991912	Screw	2	M6x22
25	991924	Screw	2	M3x5
26	991919	Plate, Rod Slide	1	
27	997286	Felt	1	
28	580790	Bolt	2	M5x20
29	580791	Bolt	5	M5x16
30	997288	Lower Case	1	
31	591463	Right Handle Ass'y	1	Incl. Grip
32	580796	Bolt	2	M5x30
33	577133	Handle Fitting	1	
34	577136	Handle Bracket	1	
35	991938	Nut	2	M5

4 ILLUSTRATED PARTS LIST
HT2300/HT2300L

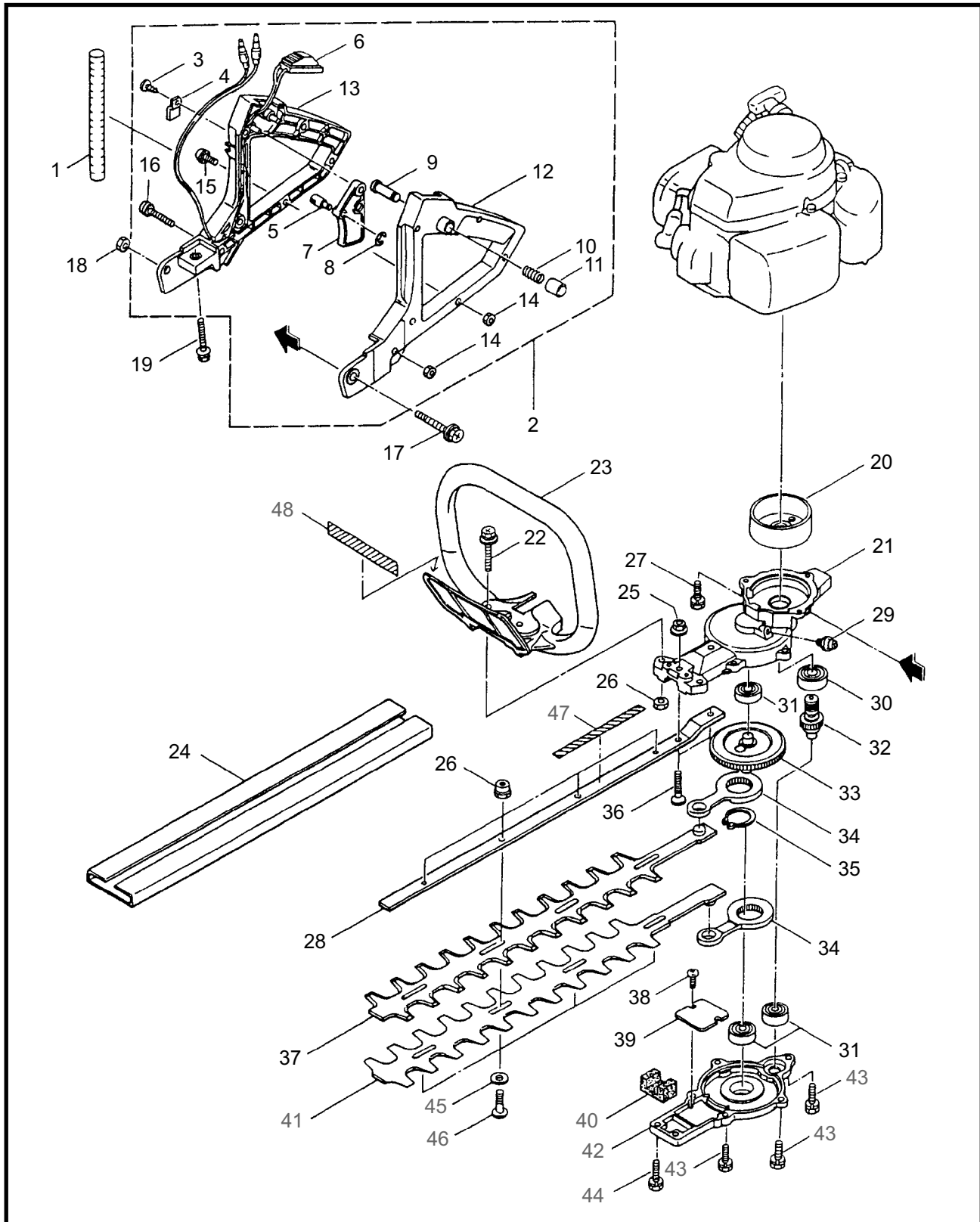
MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
36	270028	Collar	2	
37	270027	Washer	4	
38	270031	Bolt	2	M6x25
39	591447	Left Handle	1	
40	577134	Handle Rubber	1	
41	580808	Cord Band	1	
42	270068	Switch Ass'y	1	
43	991954	Screw	1	M5x25
44	012501	Spring Washer	1	M5
45	991938	Nut	1	M5
46	991931	Screw	2	M5x20
47	591449	Label	1	
48	591450	Label	1	
49	591464	Plate	1	
50	580782	Blade Cover	1	HT2300
50	270069	Blade Cover	1	HT2300L

6 ILLUSTRATED PARTS LIST
HT2300DL

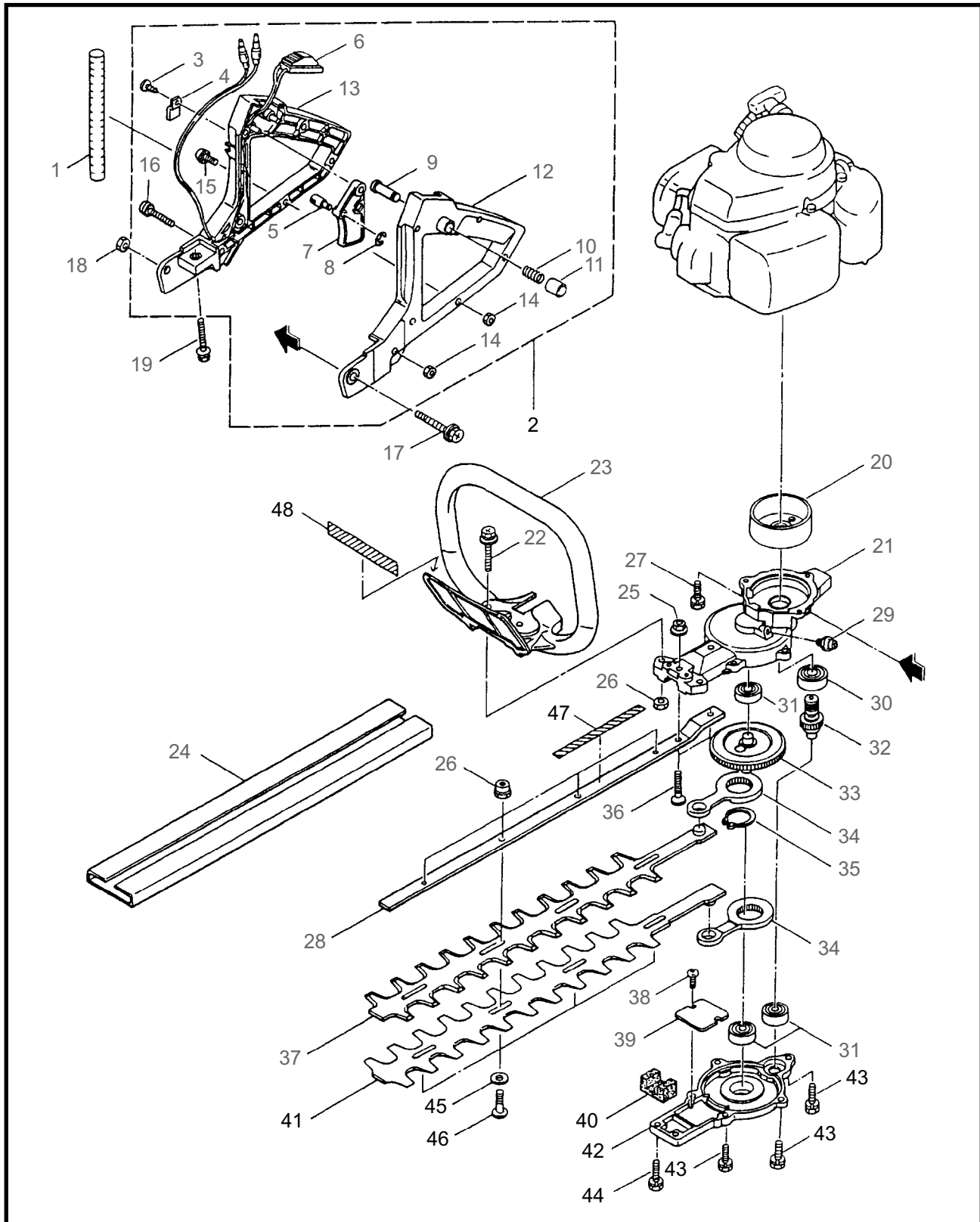
MAIN BODY



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	270023	Tube	1	
2	270146	Rear Handle Ass'y	1	Incl. 3-16
3	997258	Screw	1	M4x10
4	997259	Holder, Cable	1	
5	997260	Swivel	1	
6	270145	Switch, Stop	1	
7	997262	Lever, Throttle	1	
8	997263	E-Ring	1	
9	997264	Pin, Lever	1	
10	997265	Spring	1	
11	997266	Fixing Knob	1	
12	270147	Rear Handle (L)	1	
13	270099	Rear Handle (R)	1	
14	997271	Nut	6	M4
15	997268	Screw	5	M4x16
16	997269	Screw	1	M4x30
17	270119	Screw	1	M6x50
18	997253	Nut	1	M6
19	270120	Screw	1	M6x40
20	270021	Drum	1	
21	584661	Upper Case	1	
22	270029	Bolt	1	M6x35
23	582441	Front Nut	2	M5
24	217677	Blade Shield	1	
25	997244	Flange Nut	2	M5
26	991941	U-Nut	6	M6
27	270030	Bolt	2	M6x20
28	581912	Guide Plate	1	
29	991937	Grease Nipple	1	M6
30	580767	Bearing	1	#6001 2RS
31	580768	Bearing	3	#608Z
32	584666	Pinion	1	
33	591443	Crank Comp	1	
34	997282	Rod Ass'y	2	
35	580777	Snap Ring	1	
36	997284	Screw	2	M5x16
37	581913	Upper Blade	1	
38	991924	Screw	2	M3x5
39	991919	Plate, Rod Slide	1	

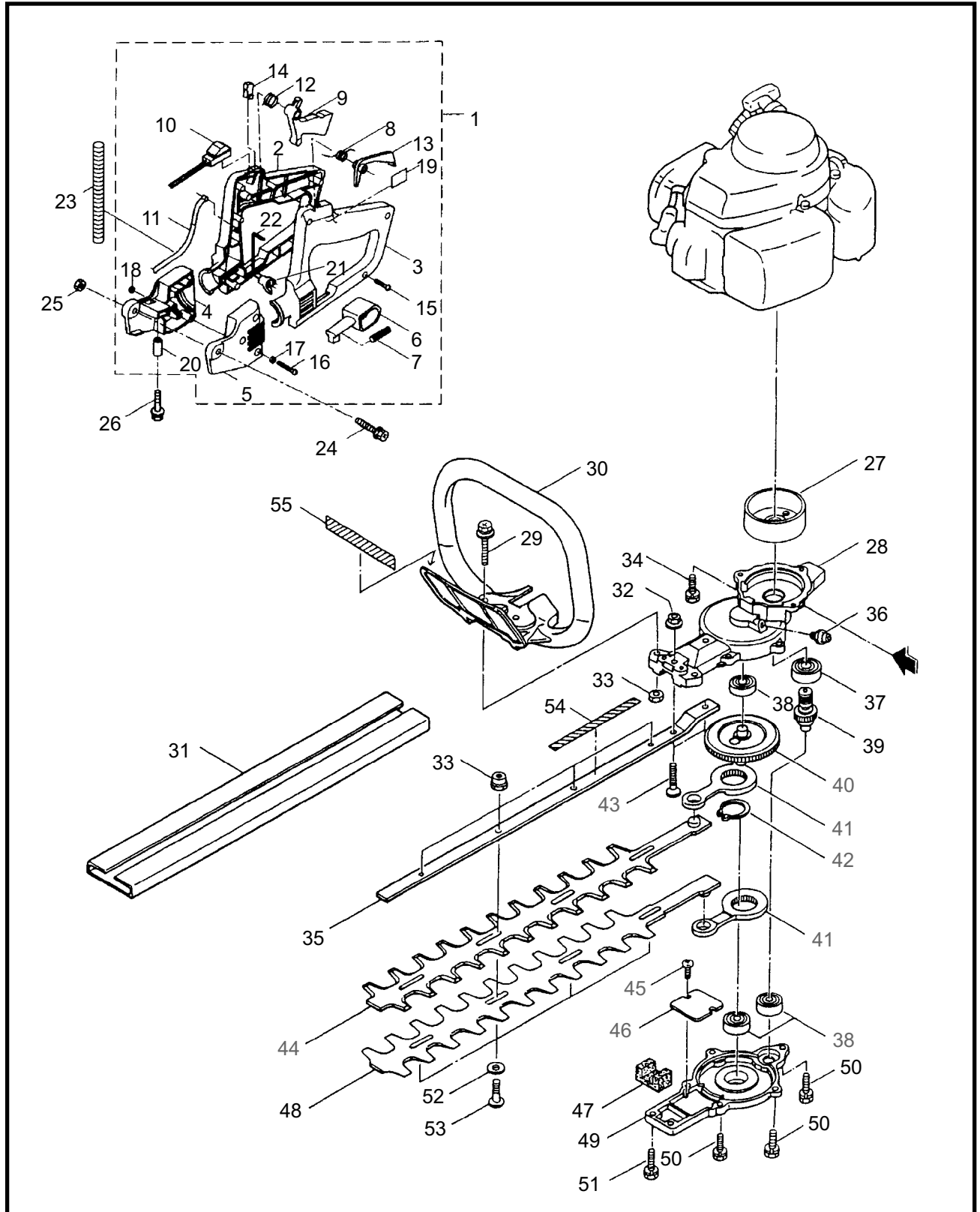
8 ILLUSTRATED PARTS LIST
HT2300DL

MAIN BODY



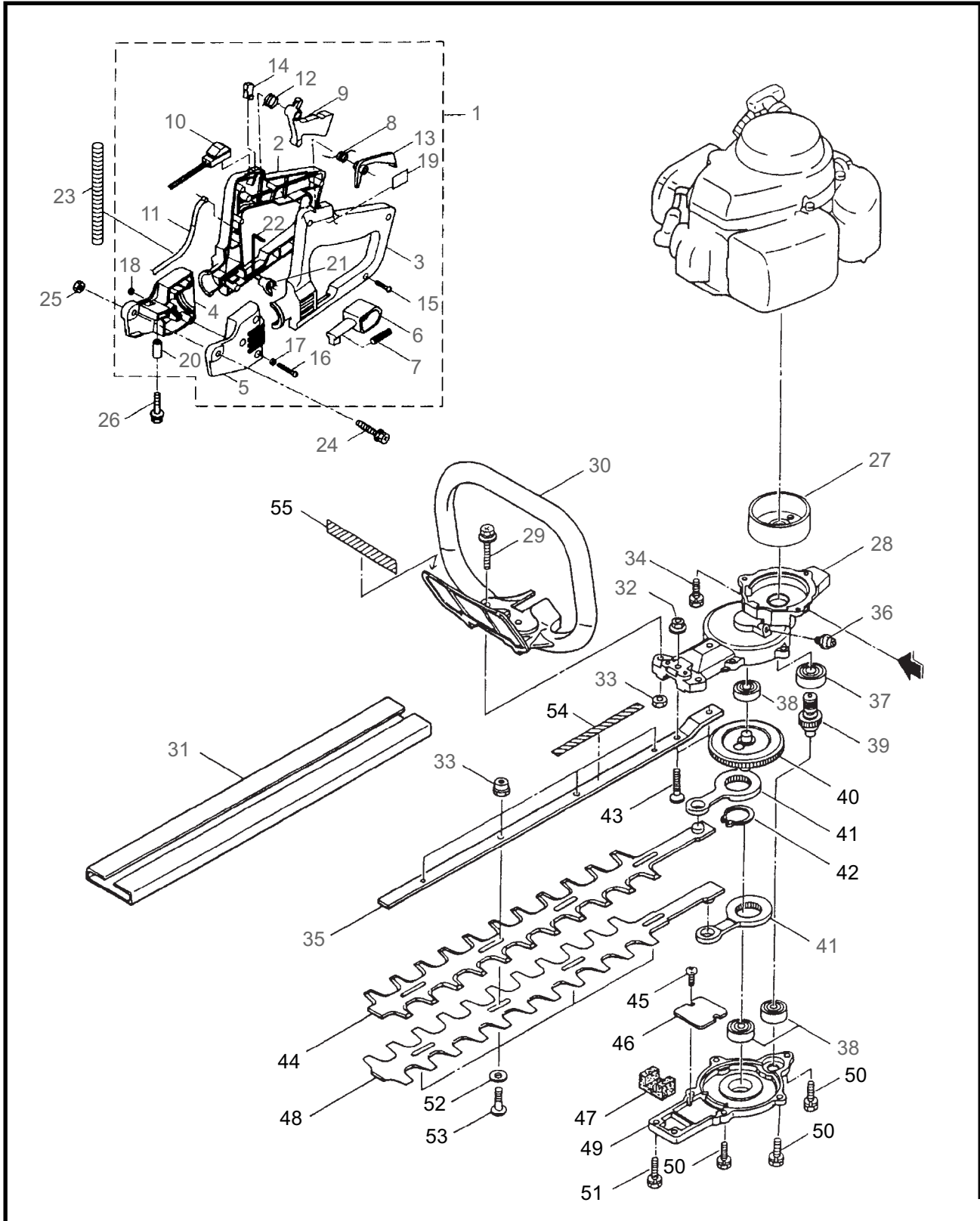
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	997286	Felt	1	
41	570688	Lower Blade	1	
42	997288	Lower Case	1	
43	580791	Bolt	5	M5x16
44	580790	Bolt	2	M5x20
45	991913	Washer	4	
46	991914	Screw	4	
47	591450	Label	1	
48	591449	Label	1	

MAIN BODY



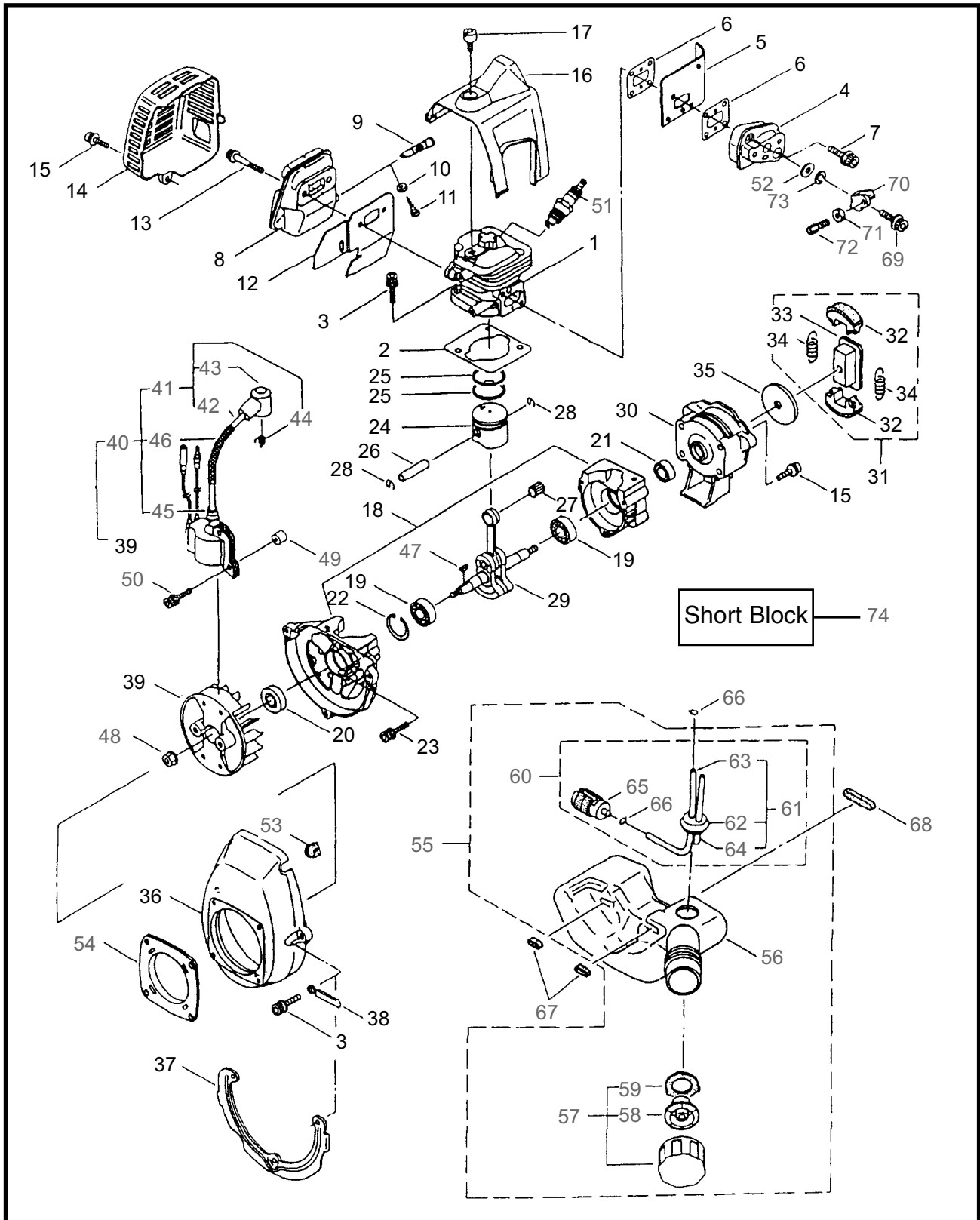
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	270467	Rear Handle Ass'y	1	Incl. 2-22
2	270468	Rear Handle (R)	1	
3	270469	Rear Handle (L)	1	
4	270397	Handle Stay (R)	1	
5	270398	Handle Stay (L)	1	
6	270470	Lock Lever	1	
7	270400	Spring	1	
8	270401	Spring	1	
9	270402	Spring	1	
10	270403	Switch, Stop	1	
11	270471	Cable Comp.	1	
12	270472	Lever	1	
13	270406	Stop Lever	1	
14	270407	Stopper	1	
15	270408	Screw	5	
16	270409	Screw	3	
17	270410	Washer	3	
18	997271	Nut	3	M4
19	270085	Label	1	
20	270424	Spacer	1	
21	270472	Lock Lever Stopper	1	
22	270474	Rod	1	
23	270425	Tube	1	
24	270420	Screw	1	
25	997253	Nut	1	M6
26	270120	Bolt	1	M6x40
27	270021	Drum	1	
28	584661	Upper Case	1	
29	270029	Bolt	1	M6x35
30	582441	Front Nut	2	M5
31	217677	Blade Shield	1	
32	997244	Flange Nut	2	M5
33	991941	U-Nut	6	M6
34	270030	Bolt	2	M6x20
35	581912	Guide Plate	1	
36	991937	Grease Nipple	1	M6
37	580767	Bearing	1	#6001 2RS
38	580768	Bearing	3	#608Z
39	584666	Pinion	1	

MAIN BODY



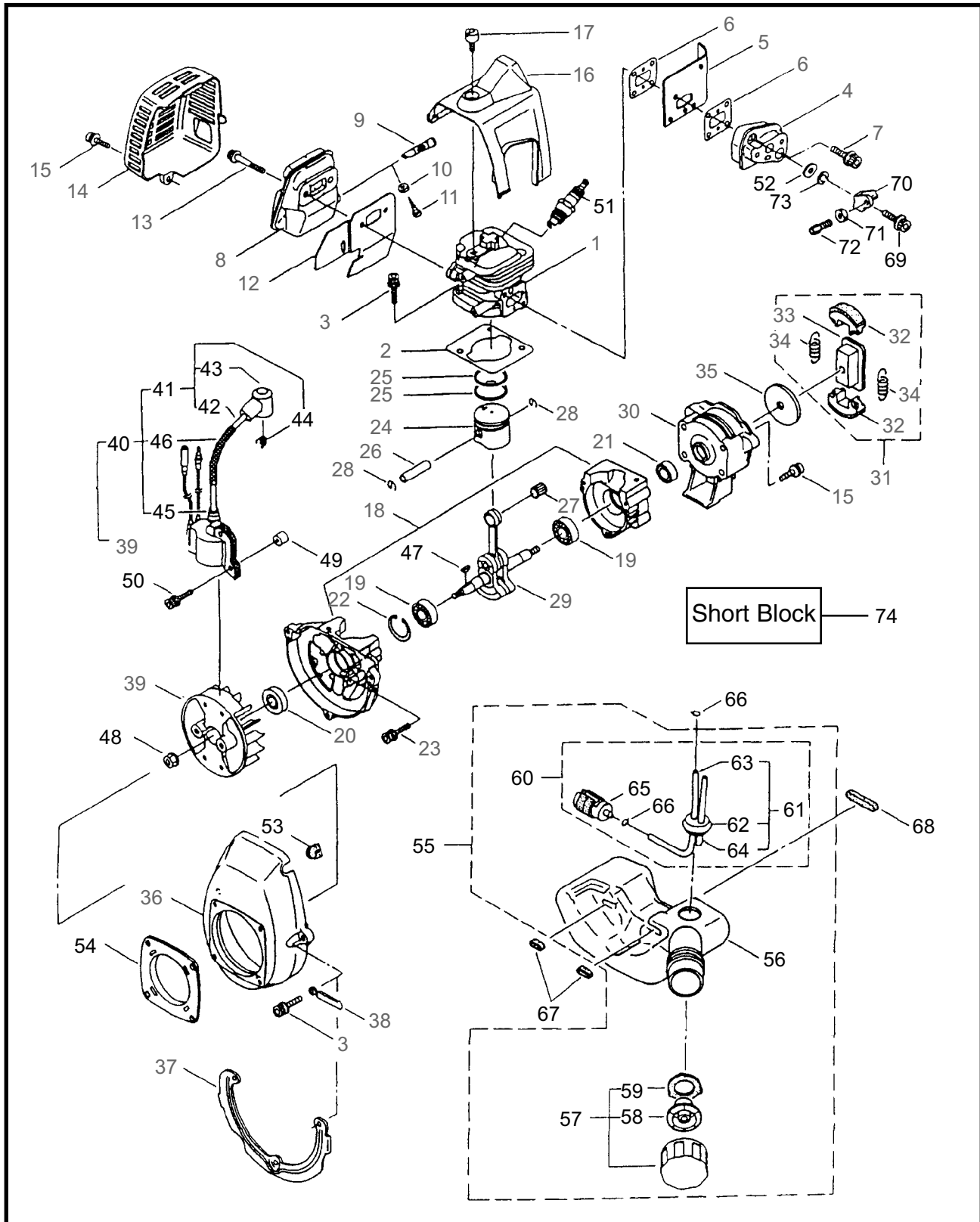
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	591443	Crank Comp	1	
41	997282	Rod Ass'y	2	
42	580777	Snap Ring	1	S26
43	997284	Screw	2	M5x16
44	570687	Upper Blade	1	
45	991924	Screw	2	M3x5
46	991919	Plate, Rod Slide	1	
47	997286	Felt	1	
48	570688	Lower Blade	1	
49	997288	Lower Case	1	
50	580791	Bolt	5	M5x16
51	580790	Bolt	2	M5x20
52	991913	Washer	4	
53	991914	Screw	4	
54	591450	Label	1	
55	591449	Label	1	

ENGINE AND FUEL TANK



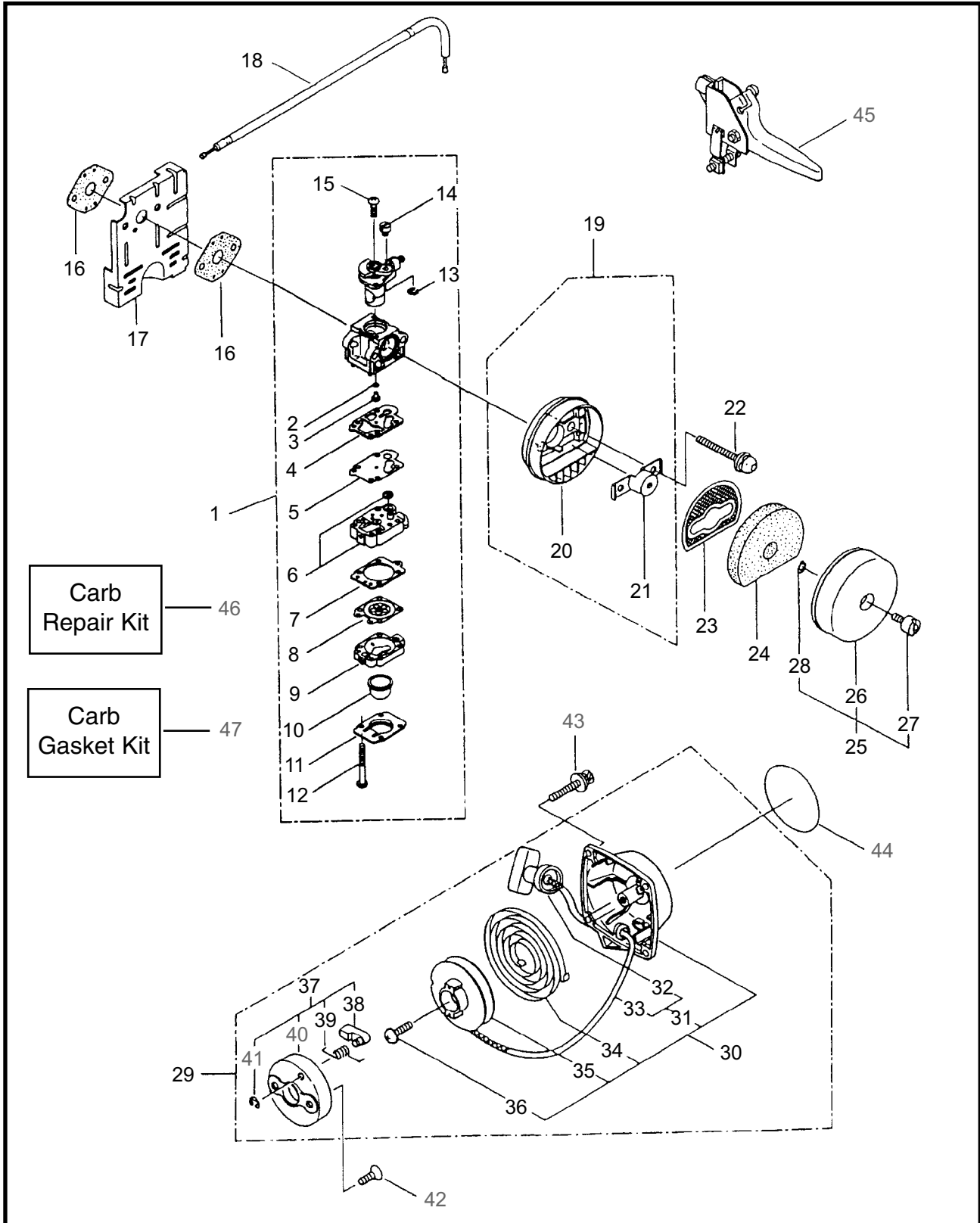
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	263768	Cylinder	1	
2	263770	Gasket	1	
3	261250	Bolt	5	M5x20
4	265802	Insulator	1	
5	265794	Air Duct	1	
6	261171	Gasket	2	
7	265924	Cap Screw	1	M5x25
8	264729	Muffler	1	
9	262388	Spark Arrester	1	
10	264857	Washer	1	
11	089530	Screw	1	M3x10
12	263777	Gasket	1	
13	264223	Cap Screw	2	M5x40
14	263802	Muffler Cover	1	
15	261607	Bolt	5	M5x16
16	264670	Cylinder Cover	1	
17	265742	Knob	1	
18	264542	Crank Case	1	
19	261181	Bearing	2	#6000C3
20	262712	Oil Seal	1	
21	261120	Oil Seal	1	
22	054676	Snap Ring	1	
23	261246	Cap Screw	3	M5x25
24	266467	Piston	1	
25	264891	Piston Ring	2	
26	261036	Piston Pin	1	
27	263957	Bearing, Needle	1	
28	261576	Circlip	2	
29	264643	Crankshaft	1	
30	264585	Clutch Case	1	
31	264959	Clutch Ass'y	1	Incl. 32-34
32	264960	Clutch Shoe	2	
33	264963	Clutch Boss	1	
34	264964	Spring	2	
35	264646	Washer	1	
36	263799	Fan Cover	1	
37	265972	Plate	1	
38	264588	Clamp	1	
39	263570	Rotor/Fan	1	

ENGINE AND FUEL TANK



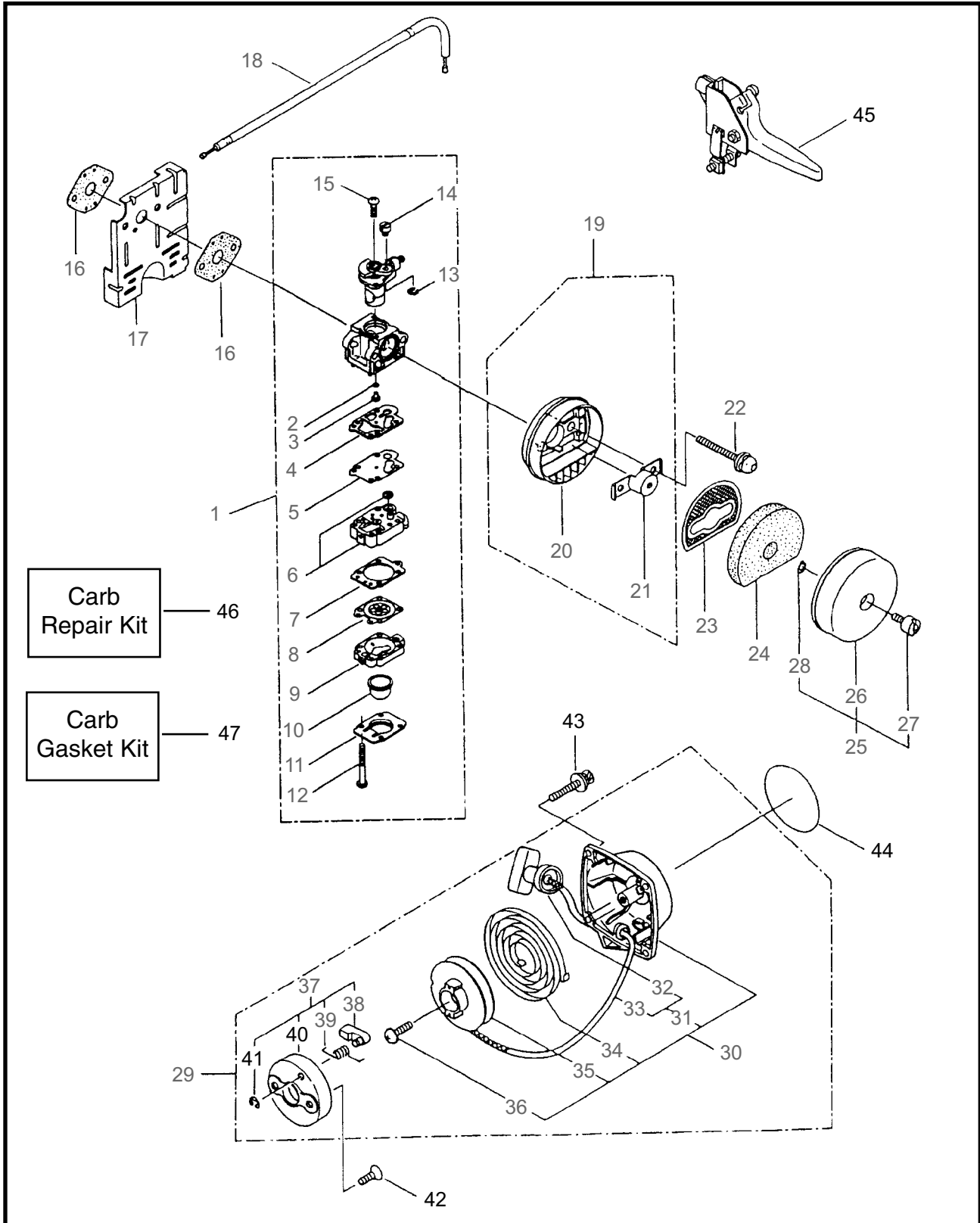
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	264969	Ignition Coil Ass'y	1	Incl. 42-48
41	267403	Spark Plug Wire	1	Incl. 44-46
42	261071	Ignition Cable	1	
43	261074	Plug Cap	1	
44	261075	Connector	1	
45	261072	Cap	1	
46	261073	Tube	1	
47	261076	Woodruff Key	1	
48	261077	Nut	1	M6
49	261078	Spacer	2	
50	261256	Bolt	2	M4x25
51	261200	Spark Plug	1	NGK BPM6Y
52	012487	Washer	1	M5
53	261202	Grommet	1	
54	265081	Plate	1	
55	265637	Fuel Tank Ass'y	1	Incl. 58-68
56	264545	Fuel Tank	1	
57	265638	Tank Cap Ass'y	1	Incl. 60,61
58	269415	Breather Ass'y	1	
59	269417	Gasket	1	
60	265928	Fuel Pipe Pickup Ass'y	1	Incl. 63-68
61	265929	Fuel Pipe Ass'y	1	Incl. 64-66
62	265869	Grommet	1	
63	262649	Fuel Pipe	1	
64	263038	Return Pipe	1	
65	267328	Fuel Filter Ass'y	1	
66	261117	Clip	2	
67	264318	Pad	2	
68	263824	Pad	1	
69	265925	Cap Screw	1	M5x25
70	265199	Stay	1	
71	261878	Nut	1	
72	264736	Adapter	1	
73	089901	Washer	1	M5
74	818244	Shortblock Assy	1	

CARBURETOR



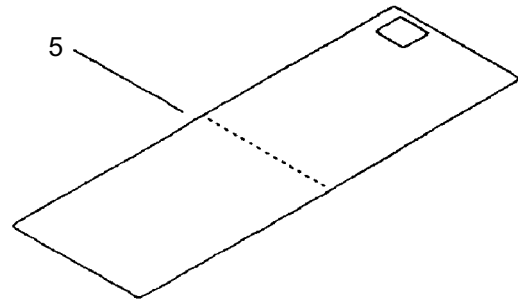
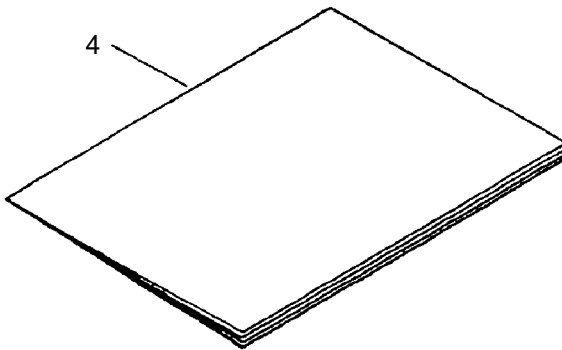
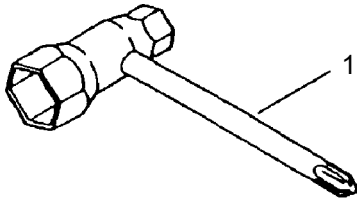
REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	266343	Carburetor Ass'y	1	
2	261871	O-Ring	1	
3	262121	Main Jet	1	#41
4	262995	Gasket	1	
5	262994	Diaphragm, Fuel Pump	1	
6	264155	Pump Body	1	
7	262993	Gasket	1	
8	261873	Diaphragm Ass'y	1	
9	262991	Purge Body	1	
10	261874	Primer	1	
11	262992	Cover Plate	1	
12	262996	Screw	1	
13	261876	E-Ring	1	
14	261658	Swivel	1	
15	264682	Screw	1	
16	261864	Gasket	1	
17	265973	Baffle Plate	1	
18	267007	Cable Comp	1	HT2300L
18	264604	Cable Comp	1	HT2300D
19	264721	Case Ass'y	1	Incl. 20,21
20	264722	Case Body	1	
21	263815	Stay	1	
22	264016	Cap Screw	2	M5x60
23	263801	Screen	1	
24	263819	Foam Element	1	
25	263817	Cover Ass'y	1	Incl. 26-28
26	263818	Cover	1	
27	265742	Knob	1	
28	261734	Clip	1	
29	264534	Recoil Starter Ass'y	1	Incl. 30-41
30	264083	Recoil Ass'y	1	Incl. 31-36
31	115096	Rope/Grip Ass'y	1	Incl. 32,33
32	261725	Starter Grip	1	
33	261627	Starter Rope	1	
34	261622	Spiral Spring	1	
35	261621	Reel	1	
36	262922	Spiral Spring	1	
37	264085	Starter Pawl Ass'y	1	Incl. 38-41
38	261630	Pawl	1	
39	261631	Return Spring	1	

CARBURETOR



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
40	264086	Pawl Case	1	
41	020299	Snap Ring	1	
42	264535	Screw	4	M5x16
43	264807	Cap Screw	4	M5x16
44	266395	Label	1	HT2300L
44	266386	Label	1	HT2300D
45	264858	Throttle Trigger	1	HT2300L
46	840298	Carb Gasket Kit	1	
47	840295	Carb Repair Kit	1	

ACCESSORIES



REF #	PART #	DESCRIPTION	Q'TY.	NOTES
1	264607	Box Spanner	1	
2	219431	Spanner	1	3mm
3	219432	Spanner	1	4mm
4	270171	Owner's Manual	1	
5	216007	Warranty Registration Card	1	



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